



# DTA

Damen Technical Agencies



## Industrial Hydraulic Pumps T7ED, T7EDS

Denison Vane Technology, fixed displacement

### Hydraulic Pumps

- Hydraulic Motors
- Hydraulic Valves
- Hydraulic Cylinders
- Hydraulic Filtration
- Hydraulic Accumulators



ENGINEERING YOUR SUCCESS.

## We are doing our parts to keep you moving!

DTA your 1 Stop Shop for Hydraulics, Pneumatics and Power Transmissions.

# DECLARATION OF CONFORMITY

DTA Hydraulics is a tradename of Damen Technical Agencies BV, supplying hydraulic parts to various industries since 1990. As a Certified Distributor Hydraulics by Parker Hannifin and Authorized Denison Vane Pump Assembler, we guarantee the use of original parts and components. As such we provide you with vane pumps of the same level of quality and warranty conditions as the factory does.

We highly recommend to **use genuine Denison Hydraulics spare parts only** in order to ensure smooth operation and longer service life. Spare parts that we have on stock include pump cartridge kits, shaft and bearing assemblies, seal kits and non-wearing parts of both the T6 and T7 series vane pumps.



**ALL VANE PUMPS SUPPLIED OR REPAIRED BY  
DTA HYDRAULICS HAVE BEEN ASSEMBLED ACCORDING  
TO THE LATEST FACTORY SPECIFICATIONS WITH  
BRAND NEW AND GENUINE DENISON HYDRAULICS PARTS**

We are able to provide you a large variety of options of the original Parker Denison single, double, and triple vane pumps. We can build any customized vane pump from our stock of genuine parts. You can now easily configure that vane pump yourself with the Denison Hydraulics Vane Pump Configurator.

[vanepump.eu/vanepumps](http://vanepump.eu/vanepumps)

Use advanced search to filter results based on configurable options and select any of the 25,000 vane pumps that are listed in our online catalogue. Most of the models are available from stock and ready for shipment to any place in the world instantly. We can supply **Any part, Anytime, Anywhere!**



**Model No. T7ED or T7EDS - 042 - B22 - 1 R 00 - A 1 M0 - ..**

**T7ED series** - ISO 2 bolts 3019-2 mounting flange 125 A2 HW  
**T7EDS series** - SAE C 2 bolts J744 mounting flange

P1 P2

**Displacement P1**

Volumetric displacement (ml/rev.)

- 042 = 132,3    057 = 183,3
- 045 = 142,4    062 = 196,7
- 050 = 158,5    066 = 213,3
- 052 = 164,8    072 = 227,1
- 054 = 171,0    085 = 268,7

**Displacement P2**

Volumetric displacement (ml/rev.)

- B14 = 44,0    B31 = 99,2
- B17 = 55,0    B35 = 113,4
- B20 = 66,0    B38 = 120,6
- B22 = 70,3    B42 = 137,5
- B24 = 81,1    045 = 145,7
- B28 = 90,0    050 = 158,0

**Type of shaft T7EDS**

- 1 = keyed (SAE CC)                    3 = splined (SAE C) 14 teeth
- 2 = keyed (non SAE)                 4 = splined (SAE CC) 17 teeth

**Type of shaft T7ED - T7EDS**

- 5 = keyed (ISO R775 - G38M)

**Modifications**

**Mounting w/connection variables**

4 bolts SAE flanges J518

P1 = 1.1/2" - P2 = 1.1/4" - S = 4"		
	T7ED - T7EDS	T7EDS
<b>Type</b>	<b>Metric thread</b>	<b>UNC thread</b>
<b>Code</b>	M0	00

**Seal class**

- 1 = S1 BUNA N - 0,7 bar max. (for mineral oil)
- 4 = S4 EPDM - 7 bar max. (for fire resistant fluids)
- 5 = S5 VITON® - 7 bar max. (for mineral oil and fire resistant fluids)

**Design letter**

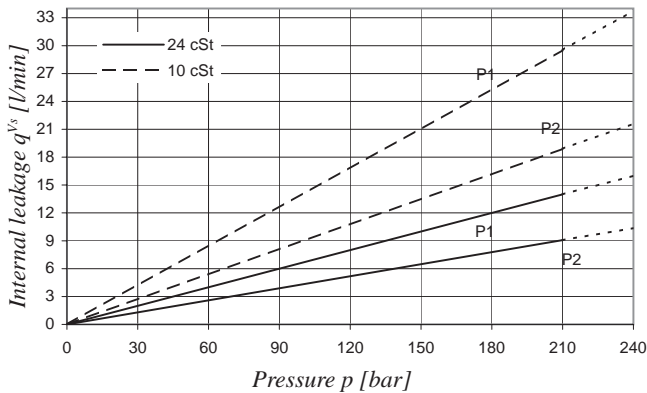
**Porting combination (see page 72)**

00 = standard

**Direction of rotation (shaft end view)**

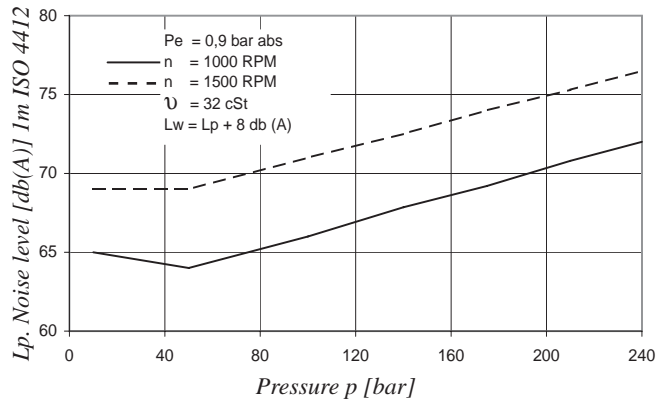
- R = Clockwise
- L = Counter-clockwise

**INTERNAL LEAKAGE (TYPICAL)**



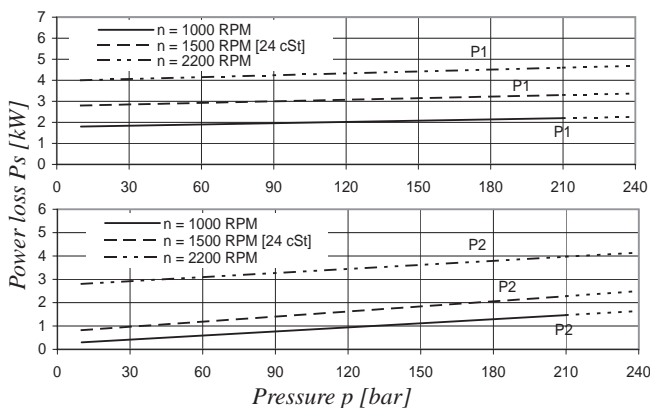
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is higher than 50% of theoretical flow. Total leakage is the sum of each section loss under its respective operating conditions.

**NOISE LEVEL (TYPICAL) - T7EDS - 050 - B31**



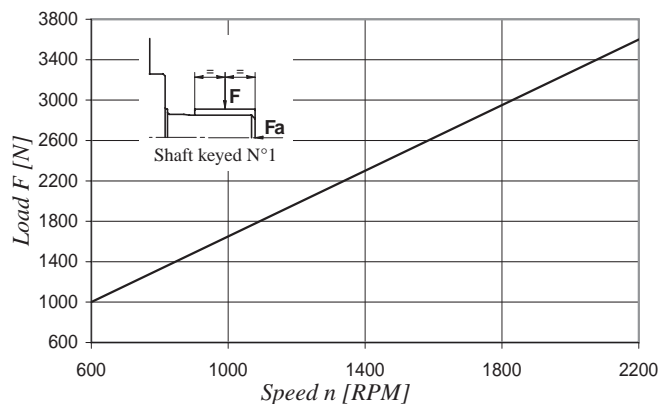
Double pump noise level is given with both stages discharging at the pressure value indicated on the curve.

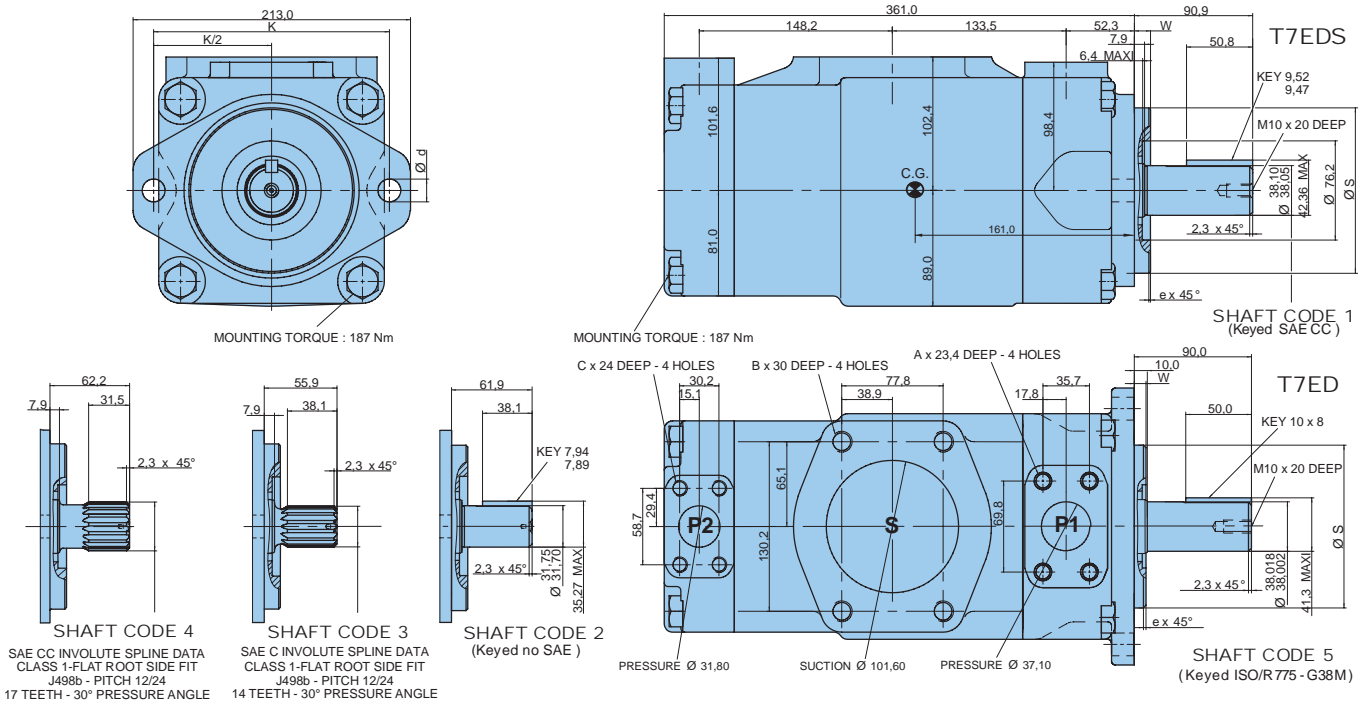
**POWER LOSS HYDROMECHANICAL (TYPICAL)**



Total hydromechanical power loss is the sum of each section loss under its respective operating conditions.

**PERMISSIBLE RADIAL LOAD**





Alternate mounting flange						
	Dia S		e x 45°	W	K	Dia d
	Max.	Min.				
<b>T7ED</b>	125,000	124,937	2,0	9,5	180,0	18,0
<b>T7EDS</b>	127,000	126,950	1,3	12,7	181,0	17,5

Alternate connect. variables		
	01	M1
<b>A</b>	1/2" - 13 UNC	M12
<b>B</b>	5/8" - 11 UNC	M16
<b>C</b>	7/16" - 14 UNC	M12

Shaft torque limits [ml/rev. x bar]			
Shaft	Vi x p max.	Shaft	Vi x p max.
1	72300	4	68500
2	34590	5	68500
3	61200		

**OPERATING CHARACTERISTICS - TYPICAL [24 cSt]**

Pressure port	Series	Vi Volumetric displacement	Flow q <sub>v</sub> [l/min] & n = 1500 RPM			Input power P [kW] & n = 1500 RPM		
			p = 0 bar	p = 140 bar	p = 240 bar	p = 7 bar	p = 140 bar	p = 240 bar
<b>P1</b>	042	132,3 ml/rev	198,5	188,5	181,3	5,2	49,4	82,6
	045	142,4 ml/rev	213,6	203,6	196,5	5,4	52,9	88,7
	050	158,5 ml/rev	237,7	227,7	220,6	5,7	58,5	98,3
	052	164,8 ml/rev	247,2	237,2	230,1	5,8	60,8	102,1
	054	171,0 ml/rev	256,5	246,5	239,4	5,9	63,0	105,8
	057	183,3 ml/rev	275,0	265,0	257,9	6,1	67,3	113,2
	062	196,7 ml/rev	295,0	285,0	277,9	6,4	71,9	121,3
	066	213,3 ml/rev	319,9	309,0	302,8	6,7	77,7	131,2
	072	227,1 ml/rev	340,6	330,6	323,5	6,9	82,6	139,5
	085	268,7 ml/rev	403,0	392,0 <sup>1)</sup>	-	9,1	65,8 <sup>1)</sup>	-
<b>P2</b>			p = 0 bar	p = 140 bar	p = 250 bar	p = 7 bar	p = 140 bar	p = 250 bar
	B14	44,0 ml/rev	66,0	59,4	54,2	1,5	16,6	29,0
	B17	55,0 ml/rev	82,5	75,9	70,7	1,7	20,4	35,8
	B20	66,0 ml/rev	99,0	92,4	87,2	1,9	24,3	42,7
	B22	70,3 ml/rev	105,5	98,8	93,7	2,0	25,8	45,4
	B24	81,1 ml/rev	121,7	115,0	109,9	2,2	29,5	52,1
	B28	90,0 ml/rev	135,0	128,4	123,2	2,3	32,7	57,7
	B31	99,2 ml/rev	148,8	142,2	137,0	2,5	35,9	63,5
	B35	113,4 ml/rev	170,1	163,5	158,3	2,7	40,8	72,3
	B38	120,6 ml/rev	180,9	174,3	169,1	2,9	43,4	76,8
	B42	137,5 ml/rev	206,3	199,6	194,5	3,2	49,3	87,4
	045	145,7 ml/rev	218,6	209,2	202,6 <sup>3)</sup>	4,1	52,8	89,5 <sup>3)</sup>
050	158,0 ml/rev	237,0	227,7	223,0 <sup>2)</sup>	4,4	57,1	85,0 <sup>2)</sup>	

<sup>1)</sup> 085 = 90 bar max. int.    <sup>2)</sup> 050 = 210 bar max. int.    <sup>3)</sup> 045 = 240 bar max. int.



**ANY PART  
TIME  
WHERE**

we are doing our parts to keep you moving!

**Damen Technical Agencies B.V.**

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